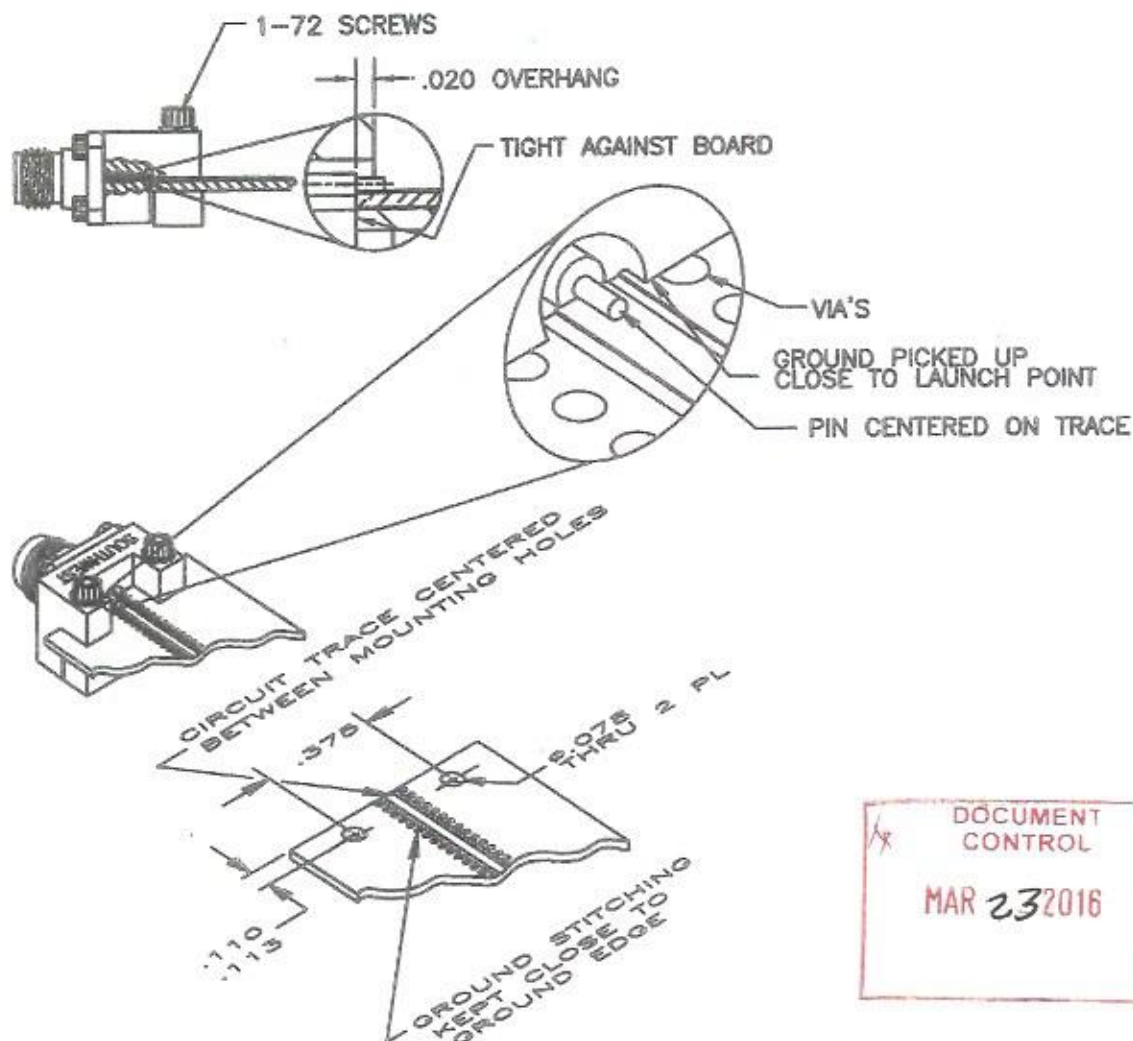


INSTALLATION PROCEDURE FOR END LAUNCH ASSEMBLIES

- Step 1 Mount End Launch Assembly on board in desired position.
- Step 2 Make sure launch pin is centered on trace.
- Step 3 Insure launch adapter is tight against edge of board.
- Step 4 Tighten 1-72 mounting screws to 20in.-oz. torque (*), or until adapter is secured.
 (*) Suggestion only, torque amount may vary depending on PCB material.
- Steps 5-7 (Optional)
- Step 5 Solder launch pin to trace. (Note: Be sure solder flows entire length of launch pin/trace contact area.)
- Step 6 Remove any excess solder. (Note: excess solder will affect performance.)
- Step 7 Clean any flux or other residue from around solder joint.



REV A3	ECN: 0238	INT: DE	DATE: 04/23/14	APRVD. PC	DATE: 4/23/14
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TITLE

INSTALLATION PROCEDURE
 FOR END LAUNCH ASSEMBLIES

DRN BY:	DATE:
B.L.	10/02
SCALE:	NONE
SHEET:	1 OF 1

DWG. NO.

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REV.

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